



CONEIAK POLISHING ARBORS

FILLAUER

ITEM N°	DESCRIPTION	THREAD	LENGTH	DIA.
<input type="checkbox"/> DF-225400	Ball nose polishing arbor	½" (13)	3¾"	2"
<input type="checkbox"/> DF-225405	Ball nose polishing arbor	⅝" (11)	3¾"	2"
<input type="checkbox"/> DF-225400MM	Ball nose polishing arbor	M16	3¾"	2"
<input type="checkbox"/> DF-225410	Tapered polishing arbor	½" (13)	5"	1⅝"
<input type="checkbox"/> DF-225415	Tapered polishing arbor	⅝" (11)	5"	1⅝"
<input type="checkbox"/> DF-225410MM	Tapered polishing arbor	M16	5"	1⅝"
<input type="checkbox"/> DF-225420	Grooved polishing arbor	½" (13)	5"	1⅝"
<input type="checkbox"/> DF-225425	Grooved polishing arbor	⅝" (11)	5"	1⅝"
<input type="checkbox"/> DF-225420MM	Grooved polishing arbor	M16	5"	1⅝"
<input type="checkbox"/> DF-225440	Slim polishing arbor	½" (13)	5¾"	1½"
<input type="checkbox"/> DF-225445	Slim polishing arbor	⅝" (11)	5¾"	1½"
<input type="checkbox"/> DF-225440MM	Slim polishing arbor	M16	5¾"	1½"

COMPLETE ARBOR SET

<input type="checkbox"/> DF-225490	Set of 4 polishing arbors	½" (13)	—	—
<input type="checkbox"/> DF-225495	Set of 4 polishing arbors	⅝" (11)	—	—
<input type="checkbox"/> DF-225490MM	Set of 4 polishing arbors	M16	—	—

Recommendations:

- Only use Coneiak arbors on thermoplastic material. Do not use on carbon materials.
- Use manufactures recommended speed for type of material being polished. (see the Material Polishing Guide on right for more information)
- Always pull the material toward you in one direction.
- Always keep the material moving. Do not focus on one spot.
- Tighten arbor to shaft by the Delrin core, not by the arbor itself.
- Use the correct arbor for the intended procedure:
 - » Ball Nose (orange)= Removal of large amount of material (For larger job applications)
 - » Tapered (red)= For most common polishing applications
 - » Grooved (gray)= Establishes a radius on both sides of the material as you polish
 - » Slim (blue)= polishing in small, tight areas

Material Polishing Guide

MATERIAL	MACHINE SPEED	HAND SPEED	HAND PRESSURE
Bio-Flex	Low	Slow	Light
Cenplex	High	Fast	Normal to hard
Co-Polymer	Low	Any	Light to normal
Durr-Flex	High or low	Any	Normal
Durr-Plex	High	Fast	Normal to hard
Kydex	High	Any	Normal
Polyethylene LD & LLD	High or low	Any	Normal
Polypropylene	Low	Any	Normal
Pro-Flex	Low	Slow	Light
Pro-Flex with Silicone	Low	Slow	Light
Subortholen	High	Slow	Light
Surlyn	High	Any	Normal to hard
Thermoflex	Low	Slow	Light
TPE	High	Slow	Light



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