

Figure 1

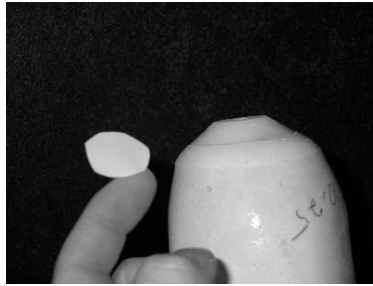


Figure 2

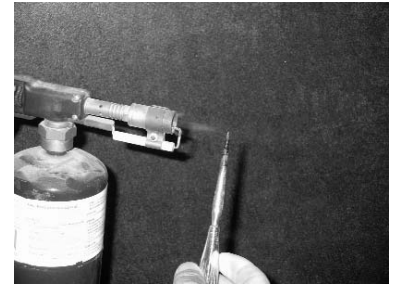


Figure 3



Figure 4



Figure 5



Figure 6

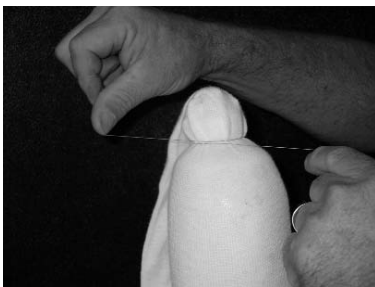


Figure 7



Figure 8



Figure 9



Figure 10



Figure 11



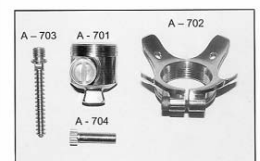
Figure 12



Figure 13



Figure 14



- Fig 1.** Place the conical laminating dummy (p/n T-200A) at the distal end of the model and anchor it with 4 nails. Pull PVA bag or barrier over the model.
- Fig 2.** Place a tape over the distal end of the model.
- Fig 3.** Heat end of a metal with a heat source.
- Fig 4.** Poke a hole through the bag to expose the thread of laminating dummy. (p/n T-200B)
- Fig 5.** Apply Vaseline or similar material over every surface of the cap screw. This will help when removing after lamination.
- Fig 6.** Apply Vaseline or similar material over the thread of laminating dummy, p/n T-200B. Set p/n T-200B over the conical dummy (p/n T-200A) and secure the two together with the cap screw.
- Fig 7, 8.** Apply tubular nylon stockinette or equivalent material over the model. Use the groove created between the conical laminating dummy (p/n T-200A) and the threaded laminating dummy. (p/n T-200B)
- Fig 9.** Apply tubular carbon braid or equivalent material over the model. Carbon braid is recommended for patient weight over 250 lbs.
- Fig 10.** Screw the 4 ear laminating adapter (p/n A-702) onto the threaded dummy. Be sure to screw the adapter snug to squeeze the material between the 4 ear adapter and the socket model. **BE SURE TO APPLY SILICONE PUTTY OR OTHER SIMILAR MATERIAL OVER THE CAP SCREW, THE SLOT IN THE ADAPTER AND THE EXPOSED THREAD OF THE SCREW.**
- Fig 11.** Apply nylon stockinette or equivalent material over the model. Be sure to use the groove on the 4 ear laminating adapter (p/n A-702) to tie off the stockinette.
- Fig 12.** Apply carbon stockinette or equivalent material over the model. Be sure to use the groove on the 4 ear laminating adapter (p/n A-702) to tie off the stockinette.
- Fig 13.** Pull PVA bag over the entire model and draw vacuum.
- Fig 14.** Apply resin.

Note: After removing the model from the laminated socket, be sure the slot of the 4 ear adapter is free of resin. The resin must be cut through to allow for the 4 ear adapter to clamp properly.

The use of carbon or nylon tubular braid is only a recommendation, not a necessity.